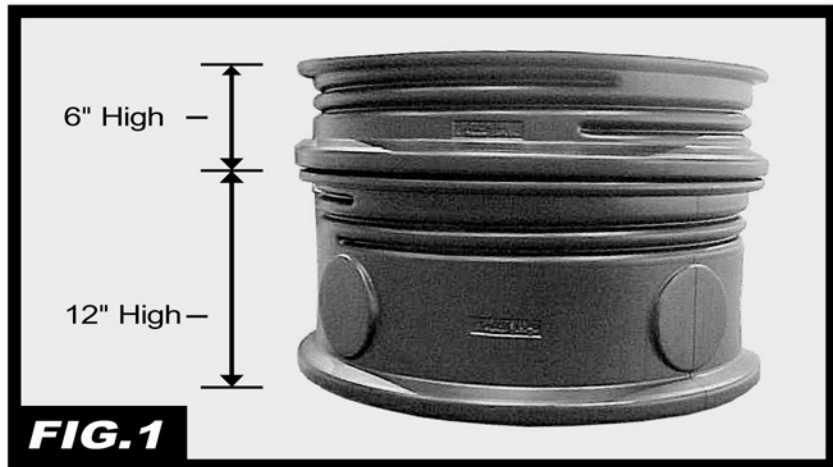


# STAR<sup>TM</sup> RISER SYSTEM

FOR FRALO SEPTTECH<sup>TM</sup> TANKS

Parts: STAR-24R6 • STAR-24R12 • STAR-24L

## INSTALLATION PROCEDURES



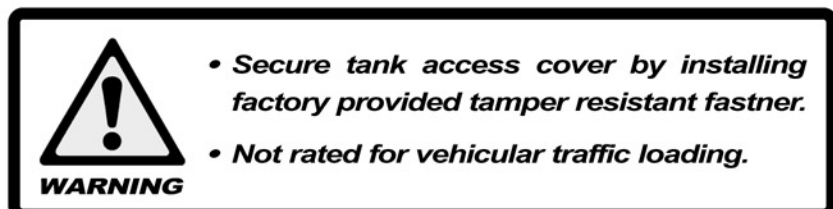
**STEP 1** Determine riser elevation and required riser combination as per tank installation (see other side). STAR<sup>TM</sup> risers are available in 6 inch (STAR-24R6) and 12 inch (STAR-24R12) height increments. (Fig.1)



**STEP 2** Insert riser into the manhole opening or receiving riser and turn until riser is as tight as possible. Repeat this step until the desired elevation is achieved. (Fig.3)



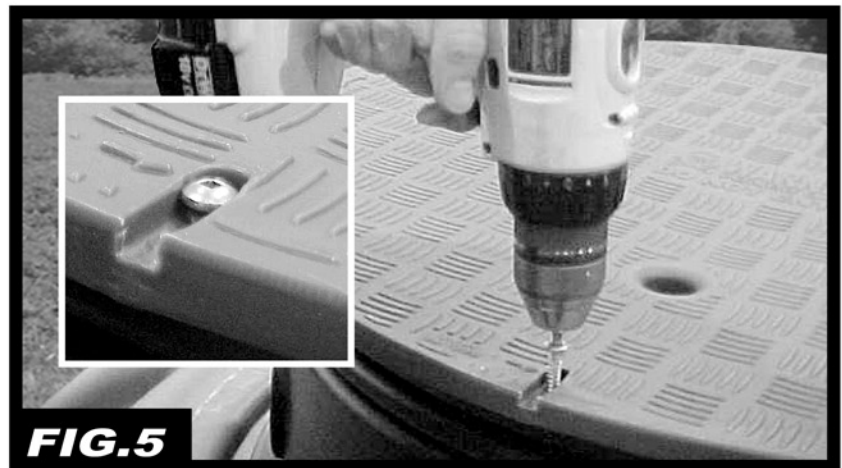
**STEP 3** Press 3/4" butyl mastic material (supplied separately) into the tank/riser joints. (Fig.2)



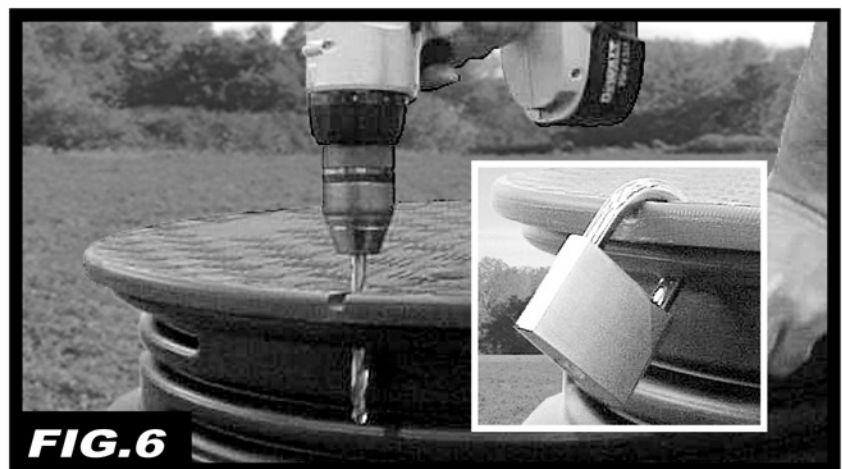
All sales of FRALO Plastech Mfg. products are subject to a limited warranty. Owners are solely responsible for product suitability, installation, and use. Please see FRALO Plastech Terms and Conditions for Sale for details.



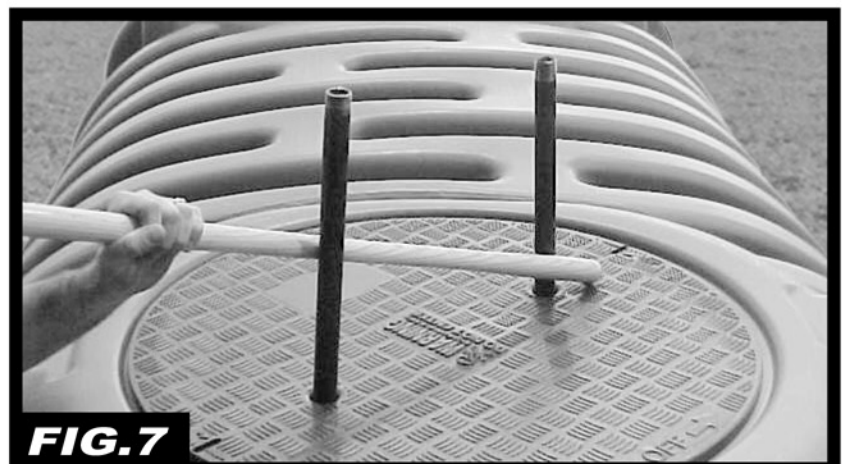
**STEP 4** Prepare the cover (STAR-24L) for installation by placing the provided neoprene gasket on the underside groove of the cover radius. (Fig.4) Place cover on the riser, turn until hand tight.



**STEP 5** Locate the "Secure Here" hole on the cover and install a tamper-resistant screw (STAR-SSCREW provided) through the lid and into the riser below. (Fig.5)



**STEP 6** To secure with padlock drill a larger hole to accommodate the lock. (Fig.6)



**STEP 7** If unable to remove cover by hand, insert 1" O.D. steel pipe (3/4" Schedule 40) into cover indentations and twist using a shovel handle, pipe or piece of wood. (Fig.7)